

Date: Tuesday, 8/21/2007 1:59:06 PM  
 User: Kim Johnston

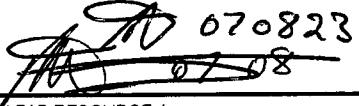
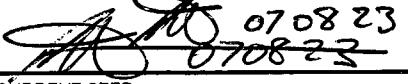
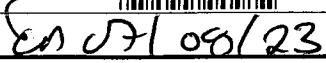
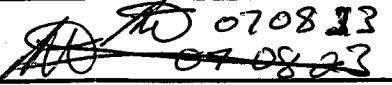
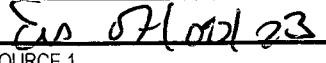
## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	COLLECTIVE CONTROL STICK		
Job Number	34116		Part Number	G10201		
Estimate Number	12833		Drawing Number	G10201 REV A		
P.O. Number	N/A		Project Number	N/A		
This Issue	8/21/2007	S.O. No.	N/A	Drawing Revision	A	
Prsht Rev.	NC	Type	SMALL /MED FAB	Material	N/A	
First Issue	N/A			Due Date	9/15/2007	Qty: 5 Um: Each
Previous Run	32073					
Written By	<u>11</u> 07.08.21					
Checked & Approved By	<u>JK</u> 07.08.21					
Comment	Est Rev A New Issue 07-04-16 JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR1125W065	304 RD Tube 1.125 x .065w
Comment: Qty.: 2.6250 f(s)/Unit Total : 13.1250 f(s) 304 RD Tube 1.125 x .065w Batch: <u>M104556</u> 		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut as per Dwg G10202. 		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP 		
4.0	LATHE CONV.	CONVENTIONAL LATHE
Comment: CONVENTIONAL LATHE Turn as per Dwg G10201 		
5.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP 		
6.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
Comment: LARGE FABRICATION RESOURCE 1 Weld assembly as per dwg G10202, 		
A/R SS Rod Batch: <u>M104721</u> 		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/09/19	6.1	grind weld permanent change			5		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/09/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COLLECTIVE CONTROL STICK

Job Number: 34116

Part Number: G10201

Job Number:



Seq. #: Machine Or Operation:

Description:

7.0 DO NOT USE

WELD INSPECTION



Comment: WELD INSPECTION

PD 07-09-12 (5)

8.0 MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

Drill as per Dwg.

CM 07-09-17 (5)

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

18 07-09-17 (5)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

EP 07/09/18 (5)

11.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

DC 07/09/19 (5)

Job Completion



U 07-09-19

→ B.1. Re polish after machining

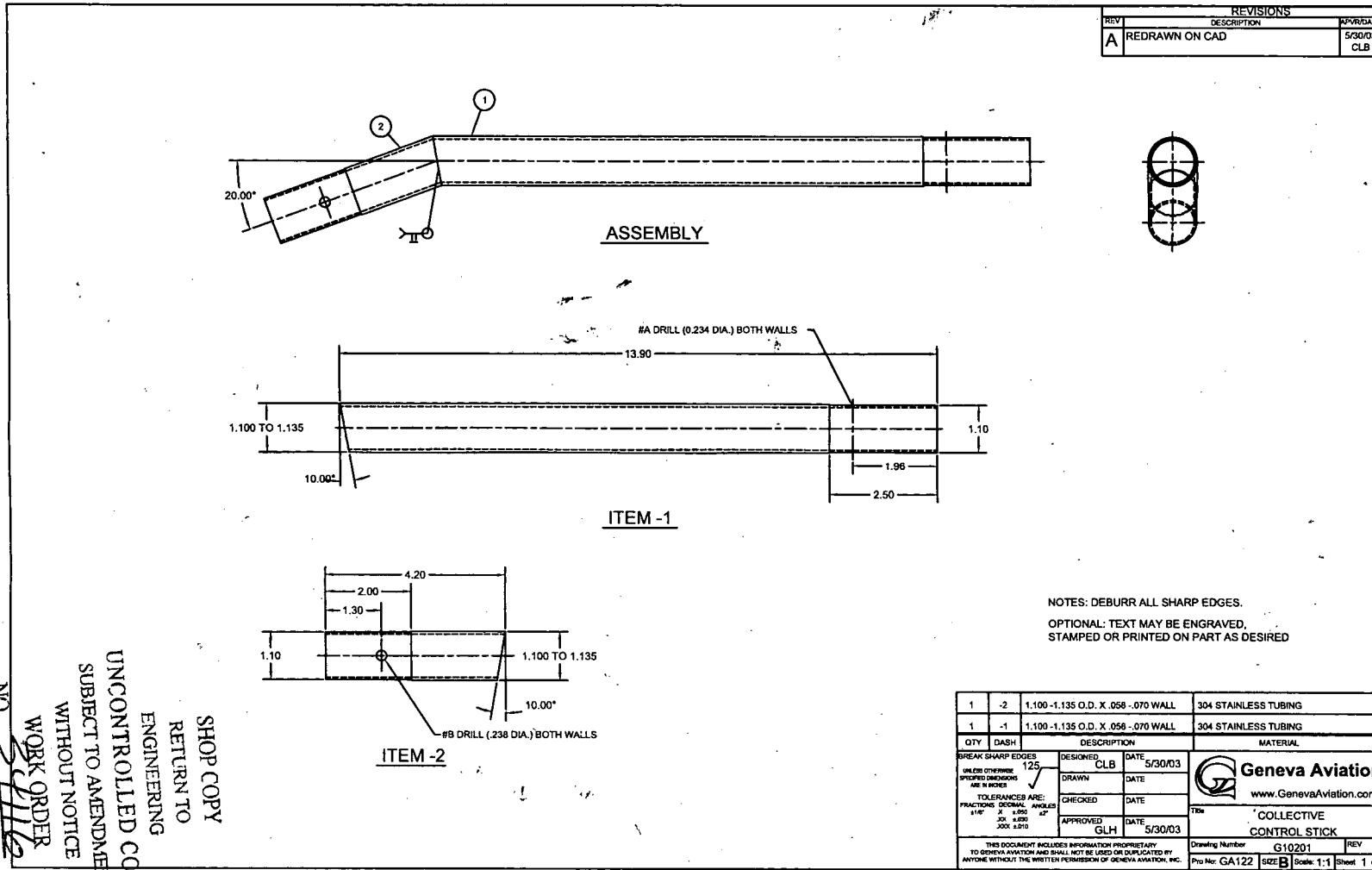
FF 07-09-18 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DART AEROSPACE LTD	Work Order:	34116
Description: Collective Control Stick	Part Number:	610201
Inspection Dwg: 610201 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: 	Audited by: JL	Prototype Approval: _____
Date: 07/08/22	Date: 07/08/23	Date: _____

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	